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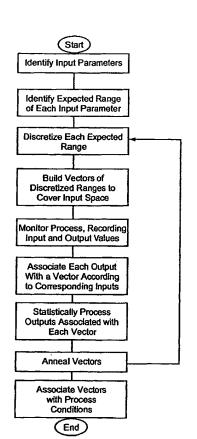
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(54) Title: SYSTEM AND METHOD FOR MONITORING PROCESS QUALITY CONTROL



(57) Abstract: A system and method for monitoring process quality control. A series of input parameters are identified as being significant in effecting the output of a process. Each input parameter has an expected range. Each expected range is discretized into a series of sub-ranges and a vector is built for each possible combination of sub-ranges. The process is then monitored to obtain a statistically significant set of samples, each sample comprising a process output and corresponding inputs (Fig. 2). A knowledge base and model are built (Fig. 5).

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## INTERNATIONAL SEARCH REPORT

International application No.

PCT/IL01/00937

| A. CLASSIFICATION OF SUBJECT MATTER  IPC(7) : G06F 7/60, 17/10, 17/50; G06G 7/48  US CL : 703/2, 6, 13  According to International Patent Classification (IPC) or to both national classification and IPC |   |   |                       |  |  |  |  |
|---|---|---|-----------------------|--|--|--|--|
|   |   |   |                       |  |  |  |  |
| Minimum documentation searched (classification system followed by classification symbols) U.S.: 703/2, 6, 13  |   |   |                       |  |  |  |  |
| Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched   |   |   |                       |  |  |  |  |
| Electronic data base consulted during the international search (name of data base and, where practicable, search terms used) Please See Continuation Sheet  |   |   |                       |  |  |  |  |
|   | UMENTS CONSIDERED TO BE RELEVANT  |   |                       |  |  |  |  |
| Category *  | Citation of document, with indication, where a  |   | Relevant to claim No. |  |  |  |  |
| X   | US 5,866,437 A (CHEN et al.) 02 February 1999 (C<br>Background of the Invention, Summary of the Inven   | tion, col 2, lines 64 et seq.   | 1-26                  |  |  |  |  |
| X   | US 6,125,235 A (PADILLA et al.) 26 September 20 Background of the Invention, Summary of the Invention   | 1-26  |                       |  |  |  |  |
| х   | US 5,408,405 A (MOZUMDER et al.) 18 April, 19 Background of the Invention, Summary of the Inven   | 1-26  |                       |  |  |  |  |
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| х   | US 5,781,430 A (TSAI et al.) 14 July 1998 (14.07.) Background of the Invention, Summary of the Inven  | 1-26  |                       |  |  |  |  |
|   |   |   |                       |  |  |  |  |
| Further   | r documents are listed in the continuation of Box C.  | See patent family annex.  |                       |  |  |  |  |
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| Date of the actual completion of the international search  13 June 2002 (13.06.2002)  |   | Date of mailing of the international search   | ch report             |  |  |  |  |
|   | ailing address of the ISA/US  | Authorized officer  |                       |  |  |  |  |
| Con   | anning address of the 15A/OS nmissioner of Patents and Trademarks PCT   | William D. Thomson James R. Matthities  |                       |  |  |  |  |
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# International application No. INTERNATIONAL SEARCH REPORT PCT/IL01/00937 Continuation of B. FIELDS SEARCHED Item 3: search terms: model\$, statistic\$, vector, manufact\$, knowledge adj base, anneal, process, discret\$, range

Form PCT/ISA/210 (second sheet) (July 1998)

### INTERNATIONAL SEARCH REPORT

International application No.

PCT/IL01/00937

| Box III | TEXT OF THE | ARSTRACT | (Continuation of | Item 5 of the first sheet) |
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The technical features mentioned in the abstract do not include a reference sign between parentheses (PCT Rule 8.1(d)).

### **NEW ABSTRACT**

A system and method for monitoring process quality control. A series of input parameters are identified as being significant in effecting the output of a process. Each input parameter has an expected range. Each expected range is discretized into a series of subranges and a vector is built for each possible combination of sub-ranges. The process is then monitored to obtain a statistically significant set of samples, each sample comprising a process output and corresponding inputs (Fig. 2). A knowledge base and model are built (Fig. 5).

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